OMRON

Safety Mat UMA Series

Easy-to-install safety mat with advanced features

- 1 and 2 cable types
- Meets EN ISO 13849-1 (PLd/Safety Category 3) and EN ISO 13856-1
- Can be used with MC3 Safety Mat Controller, SCC-1224A Safety Mat/Edge Controller or NX Safety Controller
- Complies with North American safety standards including ANSI/RIA 15.06



Model Number Structure



1. Measurement Unit

None: Inch M: mm

2. Color

None: Black Y: Yellow

- 3. Safety Mat Dimension A
- 4. Safety Mat Dimension B
- 5. Number of Cables
- 1: 1 cable (4-wire type)
- 2: 2 cables (2-wire type)



* Refer to Mat Dimensions for the dimensions of the mat base.

Ordering Information

Safety Mats 1-cable Mats

| Annograpoo | Dimens | sions | Black | Yellow |
|------------|--------|--------|------------------|-------------------|
| Appearance | A (mm) | B (mm) | Model | Model |
| | 300 | 300 | UMMA-0300-0300-1 | UMMYA-0300-0300-1 |
| | 400 | 400 | UMMA-0400-0400-1 | UMMYA-0400-0400-1 |
| | 500 | 250 | UMMA-0500-0250-1 | UMMYA-0500-0250-1 |
| | 500 | 400 | UMMA-0500-0400-1 | UMMYA-0500-0400-1 |
| | 500 | 500 | UMMA-0500-0500-1 | UMMYA-0500-0500-1 |
| | 500 | 1500 | UMMA-0500-1500-1 | UMMYA-0500-1500-1 |
| | 600 | 400 | UMMA-0600-0400-1 | UMMYA-0600-0400-1 |
| 12 | 750 | 250 | UMMA-0750-0250-1 | UMMYA-0750-0250-1 |
| | 750 | 500 | UMMA-0750-0500-1 | UMMYA-0750-0500-1 |
| | 750 | 750 | UMMA-0750-0750-1 | UMMYA-0750-0750-1 |
| | 750 | 1500 | UMMA-0750-1500-1 | UMMYA-0750-1500-1 |
| | 1000 | 500 | UMMA-1000-0500-1 | UMMYA-1000-0500-1 |
| | 1000 | 750 | UMMA-1000-0750-1 | UMMYA-1000-0750-1 |
| | 1000 | 1000 | UMMA-1000-1000-1 | UMMYA-1000-1000-1 |
| | 1000 | 1250 | UMMA-1000-1250-1 | UMMYA-1000-1250-1 |
| | 1000 | 1500 | UMMA-1000-1500-1 | UMMYA-1000-1500-1 |

2-cable Mats

| A | Dimen | sions | Black | Yellow | |
|------------|------------|--------|------------------|-------------------|--|
| Appearance | A (mm) | B (mm) | Model | Model | |
| | 300 | 300 | UMMA-0300-0300-2 | UMMYA-0300-0300-2 | |
| | 400 | 400 | UMMA-0400-0400-2 | UMMYA-0400-0400-2 | |
| | 500 | 250 | UMMA-0500-0250-2 | UMMYA-0500-0250-2 | |
| | 500 | 400 | UMMA-0500-0400-2 | UMMYA-0500-0400-2 | |
| | 500 | 500 | UMMA-0500-0500-2 | UMMYA-0500-0500-2 | |
| | 500 | 1500 | UMMA-0500-1500-2 | UMMYA-0500-1500-2 | |
| | 600 | 400 | UMMA-0600-0400-2 | UMMYA-0600-0400-2 | |
| 12 | 750 750 | 250 | UMMA-0750-0250-2 | UMMYA-0750-0250-2 | |
| | | 500 | UMMA-0750-0500-2 | UMMYA-0750-0500-2 | |
| | 750 | 750 | UMMA-0750-0750-2 | UMMYA-0750-0750-2 | |
| | 750 | 1500 | UMMA-0750-1500-2 | UMMYA-0750-1500-2 | |
| | 1000 | 500 | UMMA-1000-0500-2 | UMMYA-1000-0500-2 | |
| | 1000 | 750 | UMMA-1000-0750-2 | UMMYA-1000-0750-2 | |
| | 1000 | 1000 | UMMA-1000-1000-2 | UMMYA-1000-1000-2 | |
| | 1000 | 1250 | UMMA-1000-1250-2 | UMMYA-1000-1250-2 | |
| | 1000 | 1500 | UMMA-1000-1500-2 | UMMYA-1000-1500-2 | |

| Trims | | | |
|------------|--|-------|---|
| Appearance | Name | Model | Remarks |
| | Ramp Trim with Yellow PVC Cover (1.22 m) | UMRT4 | Installed on the perimeter of the Safety Mat. Each Trim is composed of two parts, an aluminum base |
| | Ramp Trim with Yellow PVC Cover (2.44 m) | UMRT8 | and a PVC Cover. Possible to install cables inside. |
| | Joining Trim (1.22 m) | UMJS4 | The Joining Trims join the Safety Mats when two or more Safety Mats are being combined. In addition to joining the Safety Mats, the Joining Trims |
| | Joining Trim (2.44 m) | UMJS8 | preserve the Safety Mat's sensitivity at the joints. Possible to install cables inside except M8 connector portion. |
| | Aluminum Ramp Trim (2.44 m) | UMAL | Installed on the perimeter of the Safety Mat. |
| | Molded Outside Corner | имос | Installed at the outside corners of the Safety Mat combining with Ramp Trims with Yellow PVC Cover. |
| | Molded Inside Corner | UMIC | Installed at the inside corners when two or more Safety Mats combining with Ramp Trims with Yellow PVC Cover are being combined. |

Note: 12 screws (No. 8-32 × 1.25") and 12 anchors are included with Ramp Trim with Yellow PVC Cover (UMRT4 and UMRT8) and Aluminum Ramp Trim (UMAL).

Trim Kits (Not Including Safety Mat)

| Applicable Safety Mat | | Trim Kit model | Remarks |
|-----------------------|------------------|-----------------|---|
| Black | Yellow | Thin Kit model | Reliains |
| UMMA-0300-0300- | UMMYA-0300-0300- | MTKCA-0300-0300 | A set of Molded Outside Corners and Trims |
| UMMA-0400-0400- | UMMYA-0400-0400- | MTKCA-0400-0400 | 4 UMOC Molded Outside Corners |
| UMMA-0500-0250- | UMMYA-0500-0250- | MTKCA-0500-0250 | 4 Ramp Trims with Yellow PVC Corners that fit the mat dimensions A and B |
| UMMA-0500-0400- | UMMYA-0500-0400- | MTKCA-0500-0400 | Molded Outside Corner |
| UMMA-0500-0500- | UMMYA-0500-0500- | MTKCA-0500-0500 | |
| UMMA-0500-1500- | UMMYA-0500-1500- | MTKCA-0500-1500 | |
| UMMA-0600-0400- | UMMYA-0600-0400- | MTKCA-0600-0400 | |
| UMMA-0750-0250- | UMMYA-0750-0250- | MTKCA-0750-0250 | |
| UMMA-0750-0500- | UMMYA-0750-0500- | MTKCA-0750-0500 | |
| UMMA-0750-0750- | UMMYA-0750-0750- | MTKCA-0750-0750 | |
| UMMA-0750-1500- | UMMYA-0750-1500- | MTKCA-0750-1500 | |
| UMMA-1000-0500- | UMMYA-1000-0500- | MTKCA-1000-0500 | |
| UMMA-1000-0750- | UMMYA-1000-0750- | MTKCA-1000-0750 | |
| UMMA-1000-1000- | UMMYA-1000-1000- | MTKCA-1000-1000 | \sim |
| UMMA-1000-1250- | UMMYA-1000-1250- | MTKCA-1000-1250 | Ramp Trims with Yellow PVC Corner |
| UMMA-1000-1500- | UMMYA-1000-1500- | MTKCA-1000-1500 | |

Note: 1. Put 1 in the box (□) in the model number for 1-cable Mat or 2 for 2-cable Mat.
2. 24 screws (No. 8-32 × 1.25") and 24 anchors are included with a Trim Kit.
3. The length of the Ramp Trims with Yellow PVC Covers has been made to fit mat dimensions A and B. PVC Trim Cover = (Mat dimensions A and B) - 50.8 mm

Safety Mat Controller

| Product | Appearance | Safety outputs | Auxiliary outputs | Rated voltage | Terminal block type | Model |
|----------------------------------|------------|----------------|----------------------|----------------------------|---------------------|-----------|
| Safety Mat Controller | | SPDT-NO | SPDT-NC | 24 VDC | Screw terminals | МСЗ |
| Safety Mat/ Edge Controller * | NEW | SPDT-NO | SPST-NO | 120 VAC or 24 VAC/DC | Screw terminals | SCC-1224A |

* Can also be connected with SGE-series Safety Edges. Refer to the SCC-1224A Safety Mat/Edge Controller User Manual (Cat. No. Z394) for details.

Accessories Using with 1-cable Mats

Connecting a 1-cable Mat to a MC3 Safety Mat Controller, SCC-1224A Safety Mat/Edge Controller or NX-series Safety Controller. **Cables**

| Appearance | Name | Length | Remarks | Model |
|--------------------------|--------------------------------|--------|--|---------------------|
| | Single Connector Cable | 2 m | Single connector cable to connect a 1-cable Mat (UMDDA-D-D-1) to a Controller. M8, 4-socket | UMA-CBL-4PCF-M8-02M |
| $\overline{\mathcal{O}}$ | | 5 m | | UMA-CBL-4PCF-M8-05M |
| | | 10 m | | UMA-CBL-4PCF-M8-10M |
| | Male-Female Extension Cable | 2 m | Extension cable to connect a 1-cable Mat (UM□□A-□-□-1) to a Controller. M8, 4-pin | UMA-CBL-4PMF-M8-02M |
| ζ Ο | | 5 m | | UMA-CBL-4PMF-M8-05M |
| | | 10 m | | UMA-CBL-4PMF-M8-10M |

Using with 2-cable Mats

Connecting a 2-cable Mat to a MC3 Safety Mat Controller, SCC-1224A Safety Mat/Edge Controller or NX-series Safety Controller. Cables

| Appearance | Name | Length | Remarks | Model |
|------------------------------|--------------------------------|--------|---|---------------------|
| $\langle \mathbf{O} \rangle$ | Single Connector Cable | 2 m | Single connector cable to connect a 2-cable Mat (UMDDA-D-D-2) to a Controller. M8,3-socket | UMA-CBL-3PCF-M8-02M |
| | | 5 m | | UMA-CBL-3PCF-M8-05M |
| | | 10 m | | UMA-CBL-3PCF-M8-10M |
| Ó | Male-Female Extension Cable | 2 m | Extension cable to connect a 2-cable Mat (UM□□A-□-□-2) to a Controller. M8,3-pin | UMA-CBL-3PMF-M8-02M |
| | | 5 m | | UMA-CBL-3PMF-M8-05M |
| | | 10 m | | UMA-CBL-3PMF-M8-10M |

Male-Male Extension Cable and Female-Female Extension Cable

Refer to Connection Examples of Safety Mat and Controller on page 8 for details on how to connect.

| Appearance | Name | Length | Remarks | Model |
|------------|--|--------|---|-----------------------|
| \bigcirc | M8, 3-pin Male to Male Extension Cable | 0.15 m | To be used to connect the connector sockets of 2- cable UMA Safety Mat together. | UMA-CBL-3PMM-M8-0.15M |
| | M8, 3-pin Female to Female Extension Cable | 0.15 m | To be used to connect the connector plugs of 2- cable UMA Safety Mat together. | UMA-CBL-3PFF-M8-0.15M |

Terminating Resistor

| Appearance | Remarks | Model |
|------------|---|----------|
| NEW | Terminating resistor, 8.2 k Ω To be used to connect a 2-cable Mat (UM \Box A- \Box - \Box -2) to an SCC-1224A Safety Mat/Edge Controller. | UMA-TRES |

Specifications

Safety Mat

| | - | |
|---|---|--|
| Detection Method | Pressure sensitive | |
| Mat Type | Normally open SPST | |
| Mat Electrical Rating | 20.4 V to 28.8 V | |
| Activation Force | 300 N min. to 80 mm dia. test piece | |
| Maximum Load | 2,000 N to 80 mm dia. test piece 1,862 kPa (270 lbs/in. ²) (rolling load (stationary)) | |
| Response Time | 50 ms max. | |
| Mechanical Durability | 1 x 10 ⁶ operations min. | |
| Mat Exit Cable Model No. ending '-1': 1 exit cable, M8 4-pin cable, 4 conductors, 22 AWG, male Model No. ending '-2': 2 exit cables, M8 3-pin cable, 2 conductors, 22 AWG, 1 male and 1 female | | |
| Ambient operating temperature | -10 to 55°C (14 to 131°F) (with no icing or condensation) | |
| Ambient storage temperature | -10 to 55°C (14 to 131°F) (with no icing or condensation) | |
| Ambient operating humidity | 0 to 95% RH | |
| Degree of protection | IP65 | |
| Material (Mat cover) | Polyurethane | |
| Weight | Approx. 25 kg/m ² | |

Safety Mat Controller

Ratings

| SCC-1224A |
|--|
| 120 VAC 50/60Hz (Terminals A1 and A2) 24 VAC 50/60Hz or 24 VDC (Terminals B1 and B2) |
| -10% to +10% of rated supply voltage |
| 120 VAC: 3.8 VA max. 50 Hz, 3.5 VA max. 60 Hz 24 VAC: 1.2 VA max., 24 VDC: 1.5 W max. |
| 3 A at 230 VAC/3 A at 24 VDC (resistive load) e load) 1 A at 230 VAC (AC15)/2 A at 24 VDC (DC13) (inductive load) |
| |

* Power consumption of loads is not included.

Characteristics

| Item Model | | MC3 | SCC-1224A | |
|---|---------------------|---|---|--|
| Response time | | 30 ms max. | 13 ms max. | |
| Safety input | | Mat can be connected in series (Connectable number: 12 max.) The external impedance must be 8 Ω or less between M11 and M21 and between M12 and M22. | Mat can be connected in series (Connectable number: 10 max.) | |
| Safety outp | out | SPDT-NO | SPDT-NO | |
| Auxiliary or | utput | SPDT-NC | SPST-NO | |
| Between different poles of outputs strength Between power supply and output | | 1,800 VAC, 50/60 Hz for 1 sec. | 1,500 VAC, 50/60 Hz for 1 sec. | |
| | | 1,000 VAC, 30/00 1/2 10/ 1 Sec. | | |
| Vibration re | esistance | Malfunction: 10 to 55 Hz, 0.15 mm single amplitude | Malfunction: 10 to 55 Hz, 0.15 mm single amplitude | |
| Mechanical | shock resistance | Malfunction: 98 m/s ² | Malfunction: 147 m/s ² | |
| | Mechanical | 10,000,000 cycles min. | 1,000,000 cycles min. | |
| Durability | Electrical | 100,000 cycles min. (rated load, switching frequency: 360 cycles/hour) | AC-15: 800,000 cycles min. (1A at 230 VAC) DC-13: 250,000 cycles min. (2A at 24 VDC) | |
| Ambient op | erating temperature | 0 to 55°C (with no icing or condensation) | -20 to 55°C (with no icing or condensation) | |
| Ambient operating humidity | | 0% to 90% RH | 0% to 90% RH | |
| Degree of protection | | IP20 | IP20 | |
| Terminal tig | ghtening torque | 0.5 N·m | 0.5 to 0.6 N·m | |
| Weight | | Approx. 360 g | Approx. 210 g | |

Approvals

| Item Mo | odel | MC3 | SCC-1224A |
|---|------|---|--|
| Conforming to Standards EN ISO13856-1:2013, EN ISO13849-1:2015, ANSI/UL 508, CSA C22.2 No. 14 EN ISO 13856-1:2013, EN ISO 13849-1:2015, ANSI/UL 508, CSA C22.2 No. 14 | | EN ISO 13856-1:2013, EN ISO 13849-1:2015, ANSI/UL 508, CSA C22.2 No. 14 | |
| Performance level (PL)/ safety category * | | PL d/safety category 3 (EN ISO 13849-1:2015) | PL d/safety category 3 (EN ISO 13849-1:2015) |
| PFHd * | | 4.8×10 ⁻⁸ | 6.5×10 ⁻⁹ |

* Applicable to integrated systems of UMA Safety Mats and Safety Mat Controller.

Installation

Using Trim Pieces

Ramp Trim with Yellow PVC Cover: UMRT4/UMRT8

Secures the edges of the Safety Mats to the floor.

It is composed of two parts with an aluminum base and a PVC Cover.

Joining Trim: UMJS4/UMJS8

The Joining Trims join the Safety Mats when two or more Safety Mats are being combined.

In addition to joining the Safety Mats, the Joining Trims preserve the Safety Mat's sensitivity at the joints.

Aluminum Ramp Trim: UMAL

Secures the edges of the Safety Mat to the floor. The Aluminum Ramp Trim is hollow, so cable can be routed through it.

Molded Outside Corner: UMOC

Used together with the Ramp Trim with Yellow PVC Cover (UMRT4/ UMRT8) to secure the external corners of the Safety Mats to the floor.

Molded Inside Corner: UMIC

Used together with the Ramp Trim with Yellow PVC Cover (UMRT4/ UMRT8) to secure the internal corners of the Safety Mats to the floor.

Note: 1. The Aluminum Ramp Trim or Ramp Trim with Yellow PVC Cover must be cut to fit the size of the Safety Mats being used.

Furthermore, when the Safety Mat's wiring is being routed through the Aluminum Ramp Trim or Ramp Trim with Yellow PVC Cover, it will be necessary to cut or notch the Aluminum Ramp Trim or Ramp Trim with Yellow PVC Cover

for cable access.

Refer to UMA Safety Mat User Manual (Man. No. Z375-E1) for details on cutting or notching the Aluminum Ramp Trim or Ramp Trim with Yellow PVC Cover.

- The Joining Trim must be cut to fit the size of the Safety Mats being used.
- 3. The Ramp Trim with Yellow PVC Cover and Molded Corner must be anchored to the floor to secure the Safety Mats. It is also necessary to drill holes in the Trim to anchor it. Refer to UMA Safety Mat User Manual (Man. No. Z375-E1) for details on drilling holes in the Trim and Molded Corner and anchoring it to the floor.

Safety Mat Configuration

The Safety Mats are secured by anchoring the Ramp Trim with Yellow PVC Cover and Molded Corner to the floor.

Before ordering, confirm the number of Ramp Trim with Yellow PVC Cover and Molded Corner pieces that will be needed.

Example 1: Using a Single Safety Mat



In this case, the perimeter of the Safety Mat is about 4 m and the following pieces are required:

| The example above consists of the following components: | | | |
|---|-------------------|--|--|
| UMMA-1000-1000 Safety Mat | : 1 piece | | |
| UMRT4 Ramp Trim with Yellow PVC Cover (1 | .22 m) : 4 pieces | | |
| UMOC Molded Outside Corner | : 4 pieces | | |
| | | | |



In this case, the perimeter of the Safety Mat is about 8 m, the joint between the Safety Mats is 2-m long, and the following pieces are required:

The example above consists of the following components:

| UMMA-1000-1000 Safety Mat | : 3 pieces |
|--|------------|
| UMRT4 Ramp Trim with Yellow PVC Cover (1.22 m) | : 8 pieces |
| UMJS4 Joining Trim (1.22 m) | : 2 pieces |
| UMOC Molded Outside Corner | : 5 pieces |
| UMIC Molded Inside Corner | : 1 piece |
| | |

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Connection Examples of Safety Mat and Controller

Using a Single Safety Mat

Connecting a 1-cable Mat (UMDA-D-D-1) to a MC3 Safety Mat Controller or SCC-1224A Safety Mat/Edge Controller.



• Connecting three 2-cable Mats (UM A----2) to a MC3 Safety Mat Controller.



- Note: 1. When an MC3 is used, the total cable length is up to 100 m and up to 12 Safety Mats can be connected (up to 10 m² in total). When an SCC-1224A is used, the total cable length is up to 25 m and up to 10 Safety Mats can be connected (up to 10 m² in total). For the 1-cable type of UMA Safety Mat (UM A-----1), the total lone length of cable must be calculated by multiplying the total length of the cables used by two.
 - 2. The required accessories vary depending on the mat configuration and layout.

Connections

MC3 Internal Connection



Wiring of Inputs and Outputs



| Signal name | Terminal name | Description of operation | Wiring | | |
|---------------------|-----------------------|--|--|--|--|
| Power supply input | Y1, Y2 | Power supply input terminals for MC3 Connect the power source to the Y1 and Y2 terminals. | Connect the power supply plus (24 VDC) to the Y1 terminal. Connect the power supply minus (GND) to the Y2 terminal. | | |
| Safety Mat input | M11, M12, M21, M22 | To turn ON safety outputs, all the connected safety mats must have no load. Otherwise, the safety outputs will NOT turn ON. | M12 Brown Safety Mat M11 Black UMA Blue M2 White White | | |
| Reset input | X1, X2 | The Safety Outputs can be turned ON only after the connection between X1 and X2 closes and then opens. If the connection between X1 and X2 does not close and open, the Safety Outputs will not turn ON. | Manual Reset Mode | | |
| | | The normal operation can be made if the connection between X1 and X2 is open. | Auto Reset Mode | | |
| Safety output | 13-14, 23-24 | The Safety Outputs are turned ON and OFF according to the status of the Safety Mat inputs and the reset input. | Keep these outputs Open when NOT used. | | |
| Auxiliary output | 31-32, 41-42 | Turns ON/OFF according to the state of the opposite logic to the safety outputs. | Keep these outputs Open when NOT used. | | |

Changing the Reset Mode

You can select either the Auto Reset Mode or the Manual Reset Mode with the MC3 Controller.

Remove the terminal block from the top of the MC3 Controller to expose three yellow jumpers. Set the jumps as required by system specifications.

Auto Reset Mode (Factory Setting)

Leave all three jumpers connected.

Terminal block removed from top of Controller Manual Reset Mode Remove all three jumpers.



SCC-1224A Internal Connection



Wiring of Inputs and Outputs



* Remove the factory-installed jumper between terminals 14 and 23 if safety outputs 1 and 2 are not connected in series.

Connection Terminals

| Signal | Terminal | Overview | Wiring | |
|-----------------------------|----------|--|---|--|
| Supply Voltage 120 VAC | A1, A2 | Input terminals of 120 VAC supply voltage. | Do not connect a supply voltage of 24 VAC or 24 VDC. | |
| Supply Voltage 24 VAC/DC | B1, B2 | Input terminals of 24 VAC or 24 VDC supply voltage. | Do not connect a supply voltage of 120 VAC. When using 24 VDC, connect 24 VDC line to B1 and 0 VDC line to B2. | |
| X1, X2 Connection Sensor | | Input terminals of sensor signal. | Connect signal lines of UMA Safety Mat. For 1-cable type of UMA Safety Mat (UMDA1), connect brown line to X1 and blue line to X2. | |
| | X3, X4 | | Connect signal lines of 1-cable type of UMA Safety Mat (UMA1), white line to X3 and black line to X4. | |
| Manual Reset | Z1, Z2 | Input terminals of a reset switch (NO contact). Also used as external device monitoring (EDM) terminals of contactors. | | |
| Safety Output 1 | 13-14 | | Do not connect any lines when not used. | |
| Safety Output 2 23-24 | | Closed or open according to sensor and manual reset inputs. | Remove the factory-installed jumper between terminals 14 and 23 if safety outputs 1 and 2 are not connected in series. | |
| Auxiliary Output | 31-32 | In the auxiliary output without delay mode, the auxiliary output is closed without delay when the safety outputs are open. In the auxiliary output delayed mode, the auxiliary output is closed with a delay of 0.5 s after the safety outputs are open, and remains closed for 3 s. | Do not connect any lines when not used. Do not use this as safety output. | |

Signal Indicators

| Label | Color | Name | Status | Description |
|-------|---------|----------------------|------------------------------|--|
| Power | Green | Power LED | ON | Operating state |
| Power | Green | PowerLED | Flashing | Fault alarm |
| | | Dad Orear brack ED | ON | Sensor activated (Safety output OFF) |
| 0114 | CH1 Red | | Fast flashing (approx. 4 Hz) | Sensor faulty |
| СПІ | | Sensor Input LED | Slow flashing (approx. 1 Hz) | Waiting for reset switch input (Safety output OFF) |
| | | | OFF | Released from interlocked state (Safety output ON) |
| ALIX4 | Vallaw | | ON | Auxiliary output contact closed |
| AUX1 | Yellow | Auxiliary output LED | OFF | Auxiliary output contact open |

Dimensions

(Unit: mm)

Safety Mat 1-cable mat

UMDDA-D-D-1

2-cable mat



The UMDA---2 mat comes with two short 2-conductor quick disconnect cables with M8 3-pin connector at two corners of the safety mat.



Unit: mm (inches)

6.35 (0.25)

- *1. Refer to Model Number Structure on page 1 for more information.
- *2. "Step" portion of mat (inactive) is used to "seat/place/hold" trim.
- *3. The mat has the following inactive (non-sensing) area:
 - 10 mm (20 mm at corners) with a test piece of 80 mm diameter
 - 15 mm (30 mm at corners) with a test piece of 11 mm diameter

Example dimensions: UMMA-0500-0500-



(Unit: mm)



Safety Mat/Edge Controller SCC-1224A



Accessories Cables **Using with 1-Cable Mats**

Single Connector Cable (M8, 4-socket)

Single connector cable to connect a 1-cable UMA Safety Mat to a MC3 Safety Mat Controller, SCC-1224A Safety Mat/Edge Controller or NX-series Safety Controller. UMA-CBL-4PCF-M8-



| Model | L (m) |
|---------------------|-------|
| UMA-CBL-4PCF-M8-02M | 2 |
| UMA-CBL-4PCF-M8-05M | 5 |
| UMA-CBL-4PCF-M8-10M | 10 |

Male-Female Extension Cable (M8, 4-pin)

Extension cable to connect a 1-cable UMA Safety Mat to a UMA-CBL-4PCF-M8-IM Single Connector Cable.

UMA-CBL-4PMF-M8-DM

| Model | L (m) |
|---------------------|-------|
| UMA-CBL-4PMF-M8-02M | 2 |
| UMA-CBL-4PMF-M8-05M | 5 |
| UMA-CBL-4PMF-M8-10M | 10 |



Using with 2-Cable Mats

Single Connector Cable (M8, 3-socket)

Single connector cable to connect a 2-cable UMA Safety Mat to a MC3 Safety Mat Controller, SCC-1224A Safety Mat/Edge Controller or NX-series Safety Controller.

UMA-CBL-3PCF-M8-



| Model | L (m) |
|---------------------|-------|
| UMA-CBL-3PCF-M8-02M | 2 |
| UMA-CBL-3PCF-M8-05M | 5 |
| UMA-CBL-3PCF-M8-10M | 10 |

(Unit: mm)



Male-Male Extension Cable (M8, 3-pin)

Used to connect the connector sockets of 2-cable UMA Safety Mats together.

UMA-CBL-3PMM-M8-0.15M



Female-Female Extension Cable (M8, 3-pin)

Used to connect the connector plugs of 2-cable UMA Safety Mats together.

UMA-CBL-3PFF-M8-0.15M



Terminating Resistor

Used to connect a 2-cable Mat (UM A----2) to an SCC-1224A Safety Mat/Edge Controller.





Application Examples

| Highest achievable PL/ safety category | Model | Stop category | Reset |
|---|---|---------------|--------|
| PLd/3 equivalent | Safety Mat UMA series Mat Controller MC3 | 0 | Manual |

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

Application Overview

- The power supply to the motor M is turned OFF when a person steps on the mat.
- The power supply to the motor M is kept OFF until the reset switch S1 is pressed after the person steps out of the mat.



S1: Reset switch KM1, KM2: Magnetic contactor M: Motor

Timing Chart



Note: Remove the three yellow jumpers from the MC3 to use Manual Reset Mode. Refer to Changing the Reset Mode on page 10 for the location of the jumpers.

| Highest achievable PL/ safety category | Model | Stop category | Reset |
|---|---|---------------|-------|
| | Safety Mat UMA series Mat Controller MC3 Safety Relay Unit G9SA-301 | 0 | Auto |

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

Application Overview

- The power supply to the motor M is turned OFF when a person steps on the mat.
- The power supply to the motor M is kept OFF until the person steps out of the mat.



KM1, KM2: Magnetic contactor M: Motor

Timing Chart



Note: Attach the three yellow jumpers to the MC3 to use Automatic Reset Mode. Refer to Changing the Reset Mode on page 10 for the location of the jumpers.

| Highest achievable PL/ safety category | Model | Stop category | Reset |
|---|---|---------------|--------|
| PLd/3 equivalent | Safety Mat UMA series Safety Mat/Edge Controller SCC-1224A | 0 | Manual |

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

Application Overview

- The power supply to the motor M is turned OFF when a person steps on the mat.
- The power supply to the motor M is kept OFF until the reset switch S1 is pressed after the person steps out of the mat.



S1: Reset switch KM1, KM2: Magnetic contactor M: Motor

Timing Chart



| Highest achievable PL/ safety category | Model | Stop category | Reset |
|---|---|---------------|-------|
| PLd/3 equivalent | Safety Mat UMA series Safety Mat/Edge Controller SCC-1224A Safety Relay Unit G9SA-301 | 0 | Auto |

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

Application Overview

- The power supply to the motor M is turned OFF when a person steps on the mat.
- The power supply to the motor M is kept OFF until the person steps out of the mat.
 - Automatic reset (DIP Switch1: ON)
 - Auxiliary output without delay mode
 - (DIP Switch 2: ON)
 - Internal terminating resistor used



Related Manuals

| Man. No. | Model | Manual name |
|----------|-----------|--|
| Z375 | UMA | UMA Safety Mat User Manual |
| Z394 | SCC-1224A | SCC-1224A Safety Mat/Edge Controller User Manual |

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